

2 SERIES (13N) TORCH MODELS 9, 20

THREAD PATTERN: 5/16" x 24

CUP	COLLET BODY	COLLET	HEATSHIELD	TORCH	BACKCAP
ALUMINA 2A4 (13N08) 2A7 (13N11) 2A5 (13N09) 2A8 (13N12) 2A6 (13N10) 2A10 (13N13)	STANDARD 2CB20 (13N25) 2CB40 (13N26) 2CB116 (13N27) 2CB332 (13N28) 2CB418 (13N29)	STANDARD 2C20 (13N20) 2C40 (13N21) 2C116 (13N22) 2C332 (13N23) 2C418 (13N24)	STANDARD 2GHS	<p>TORCHES USED ON: CK100 CK110 CK130 CK200 CK230 FL2L CKM230 CWH230 CWM230 CK9 CK20 CK25</p>	
CERAMIC 2C4 (13N14) 2C7 (13N17) 2C5 (13N15) 2C8 (13N18) 2C6 (13N16) 2C10 (13N19)	WEDGE 2C040GS 2C332GS 2C116GS 2C418GS	REVERSE 6C20 6C332 6C40 6C418 6C116			
ALUMINA - LONG 2A3L (A796F70) 2A5L (A796F72) 2A4L (A796F71) 2A6L (A796F73)					
CERAMIC - LONG 2C3L (796F70) 2C5L (796F72) 2C4L (796F71) 2C6L (796F73)					
ALUMINA - GAS LENS 2AG4 (53N58) 2AG7 (53N61) 2AG5 (53N59) 2AG8 (53N61S) 2AG6 (53N60) 2AG10	GAS LENS 2GL20 (45V41) 2GL40 (45V42) 2GL116 (45V43) 2GL332 (45V44) 2GL418 (45V45)	STANDARD SEE ABOVE WEDGE SEE ABOVE REVERSE SEE ABOVE	STANDARD SEE ABOVE		
ALUMINA LONG - GAS LENS 2AG5L (53N59L) 2AG7L (53N61L) 2AG6L (53N60L)					
ALUMINA - LARGE DIAMETER 3AG6LD (57N75) 3AG11LD(53N89) 3AG8LD (57N74) 3AG12LD(53N87) 3AG10LD (53N88)	LARGE DIAMETER 2GL0204LD (45V0204S) 2GL116LD (45V116S) 2GL332LD (45V64S) 2GL418LD (995795S)	LARGE DIAMETER 2C020LD (13N20L) 2C040LD (13N21L) 2C116LD (13N22L) 2C332LD (13N23L) 2C418LD (13N24L)	LARGE DIAMETER 2GHSLD		
ALUMINA 8A4 (A53N24) 8A6 (A53N27) 8A5 (A53N25)	SHORT 6CB20 6CB40 6CB116 6CB332 6CB418	REVERSE SEE ABOVE	STANDARD SEE ABOVE		
CERAMIC 8C4 (53N24) 8C6 (53N27) 8C5 (53N25)					
CERAMIC - LONG 8C4L (53N28) 8C6L (53N26)					

TUNGSTEN ELECTRODE CONVERSION CHART

SIZE SUFFIX	INCHES	MILLIMETERS
20	.020"	.5mm
40	.040"	1.0mm
116	1/16"	1.6mm
332	3/32"	2.4mm
418	1/8"	3.2mm
532	5/32"	4.0mm
316	3/16"	4.8mm
14	1/4"	6.4mm

2C332 Size Suffix

2 SERIES GAS SAVER TORCH MODELS 9, 20

THREAD PATTERN: 5/16" x 24

CUP	ADAPTER	COLLET BODY	COLLET	HEATSHIELD	TORCH	BACKCAP
ALUMINA 2A4GS 2A7GS 2A5GS 2A8GS 2A6GS	WITH SCREEN TAS040GS TAS116GS TAS332GS TAS418GS WITHOUT SCREEN TA040GS TA418GS TA116GS TA332GS	STANDARD 2CBGS-1	WEDGE 2C040GS 2C116GS 2C332GS 2C418GS	STANDARD 2HSGS-1	<p>TORCHES USED ON: CK100 CK110 CK130 CK200 CK230 FL2L CKM230 CWH230 CWM230 CK9 CK20 CK25</p>	
CLEAR 2P8GS						
ALUMINA 2A18GSLD	LARGE DIAMETER WITH SCREEN TAS040GSLD TAS116GSLD TAS332GSLD TAS418GSLD	LARGE DIAMETER 2CBGSLD	WEDGE SEE ABOVE	LARGE DIAMETER 2HSGSLD		
CLEAR 2P18GSLD						